



General Instructions

- Take lots of pictures as you take your carburetor apart. This will give you a reference of where things go.
- Using a cookie sheet with folded up sides will help keep parts from falling on the floor.
- We suggest not removing the throttle shaft, valves, or choke shaft unless they are corroded, or very dirty. These parts can be easily damaged and are difficult to re-assemble.
- Instruction sheets that come with our carburetor kits are somewhat generic. It may not match your parts exactly.
- Do NOT use WD-40 around your carburetor. It reacts with ethanol.
- Using Silicon Spray Lubricant on the gaskets will help with sticking in case you need to take the carburetor apart again.
- Be careful after taking the top of the carburetor off. Turning the carburetor upside down may cause parts to fall out and you won't know where they were.
- Screws and jets that are frozen can often be removed after heating outside the screw or jet.
- Stuck check balls can be removed by heating the outside of where the check ball resides and tapping the carburetor on the work bench.
- Do not discard any parts until complete done. You may have to refer for size, or matching.

Cleaning:

- Clean with carburetor dis-assembled.
- Soak all parts except rubber & electrical in Simple Green for 2 hours. Aluminum parts will get discolored if left longer.
- Wash parts with hot water if available to remove all chemicals.
- Blow out each passage way taking special notice of the smaller ones. Test each passage that air goes through the entire passage.
- Blow out the idle mixture hole.

- Check any hole above the idle mixture hole (inside the bore). This is the idle discharge and often becomes plugged.
- A tooth brush can facilitate cleaning parts.
- Soda blasting, then washing again will make the carburetor look good any will clean any minor deposits.
- Any corrosion, or deposits that are hard to remove may indicate the passages are also corroded and the carburetor should be replaced.
- If your engine has been sitting for 6 months or more, the gas has probably turned, and the gas tank will need to be cleaned as well as the fuel lines. Flushing new gas through the tank will not be enough.

Assembly:

- Do NOT apply any gasket sealant on any of the gaskets. Gas will break sealant part and the particles will clog the small passages.
- Test your float.
 - Brass floats should be immersed into hot water. As the air inside expands any leak will be noticeable with air bubbles.
 - Plastic, or Nitrophyl floats should be weighed. The weight is in grams. Check our technical pages for any weight specification that we may have.
- Most gaskets will fit as expected, but you may have to trim some, especially under the venturis.
- Your kit may include multiple gaskets in order to get better coverage out of the kit. Use the one that fits the best. Look for any opening the gasket may leave allowing air into the carburetor. Some holes may be casting holes that don't lead to anything and do not have to be covered.
- Mounting gaskets for multiple bore carburetors do not have to have matching holes. Example a four-barrel gasket can be open in the middle instead of 4 holes as long as the carburetor has some kind of passage between bores. The passage is between primary, or secondary, not both.
- When adjusting the float be careful not to put any pressure on the needle. The viton tip is easily damaged.
- Most idle mixture screws can be cleaned using a soft wire wheel. Inspect for any scoring, which would indicate over tightening. Screw with scoring should be replaced.

Accelerator Pumps:

- On leather cups run your finger around the inside of the cup to break any manufacturer sealant.
- Apply 2 drops of oil to cups (leather, or rubber) before inserting into carburetor. Do not soak the cup in oil. The swelling of the cup needs to happen inside the carburetor. Allow the 2 drops of oil and the gas to do its job naturally.
- Twist the pump as you are inserting to help keep the cup from curling or folding over.
- Test your accelerator pump circuit before putting the top of the carburetor back on. Our technical pages have instructions on how to do this for most carburetor types.
- Pump wells are usually slight tapered, and the pump will not seal until it gets towards the bottom.

INSTRUCTION SHEET

OFF VEHICLE CARBURETOR SERVICE

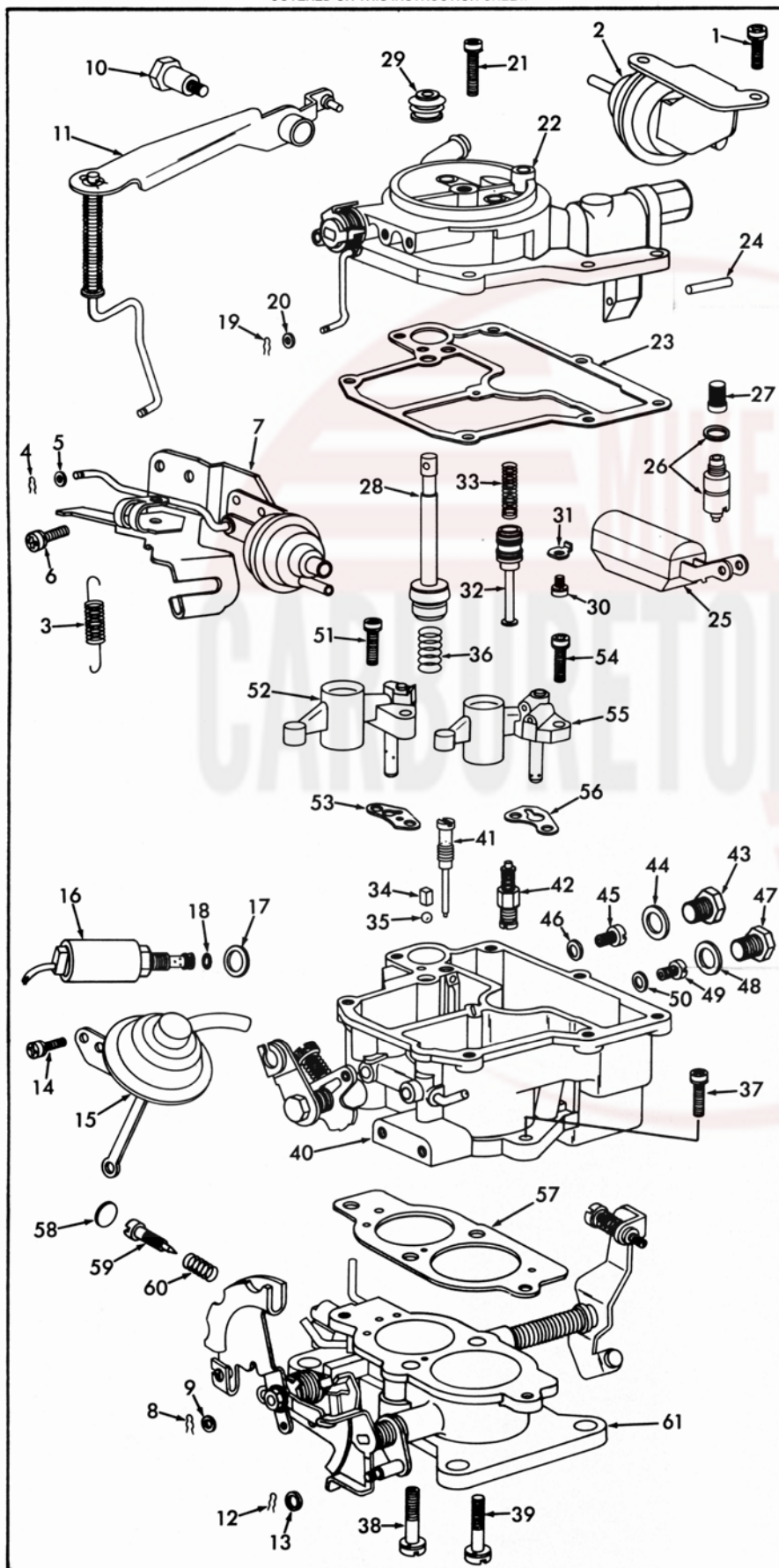
AISAN 2-BARREL

IS- 50-614-1

TOYOTA 4KC ENGINE

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL UNITS COVERED ON THIS INSTRUCTION SHEET.



DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. NOTE SIZE OF JETS AND THEIR LOCATION FOR PROPER ASSEMBLY.

NOMENCLATURE

REF. NO.	REF. NO.
1. SCREW & LOCKWASHER (2) - POSITIONER	32. PISTON - POWER VALVE
2. POSITIONER ASSY.	33. SPRING - POWER PISTON
3. SPRING - SEC. THROTTLE RETURN	34. WEIGHT - BALL
4. RETAINER - CHOKE PULL OFF ROD	35. BALL - PUMP DISCHARGE
5. WASHER - CHOKE PULL OFF ROD	36. SPRING - PUMP RETURN
6. SCREW & LOCKWASHER (2) - BRACKET CHOKE PULL OFF	37. SCREW & LOCKWASHER (2) - THROTTLE BODY
7. CHOKE PULL OFF & "BRACKET ASSY.	38. SCREW & LOCKWASHER (HOLLOW) - THROTTLE BODY
8. RETAINER - PUMP ROD	39. SCREW & LOCKWASHER - THROTTLE BODY
9. WASHER - PUMP ROD	40. FLOAT BOWL ASSY.
10. SCREW - PUMP LEVER	41. JET - IDLE
11. LEVER & ROD ASSY. - PUMP	42. POWER VALVE ASSY.
12. RETAINER - SEC. DIAPHRAGM LINK	43. PLUG - PRI. MAIN JET
13. WASHER - SEC. DIAPHRAGM LINK	44. GASKET - PLUG
14. SCREW & LOCKWASHER (2) - SEC. DIAPHRAGM	45. JET - PRI. MAIN (BRASS)
15. SECONDARY DIAPHRAGM ASSY.	46. GASKET - PRI. JET
16. SOLENOID ASSY. - IDLE CUT OFF	47. PLUG - SEC. MAIN JET
17. GASKET - SOLENOID	48. GASKET - PLUG
18. O RING - SOLENOID	49. JET - SEC. MAIN (CHROME)
19. RETAINER (LOWER) - FAST IDLE ROD	50. GASKET - SEC. JET
20. WASHER - FAST IDLE ROD	51. SCREW & LOCKWASHER (2) - PRI. VENTURI
21. SCREW & LOCKWASHER (5) - BOWL COVER	52. PRI. VENTURI ASSY.
22. BOWL COVER ASSY.	53. GASKET - PRI. VENTURI
23. GASKET - BOWL COVER	54. SCREW & LOCKWASHER (2) - SEC. VENTURI
24. PIN - FLOAT	55. SEC. VENTURI ASSY.
25. FLOAT & LEVER ASSY.	56. GASKET - SEC. VENTURI
26. NEEDLE & SEAT ASSY.	57. GASKET - THROTTLE BODY
27. SCREEN - FUEL FILTER	58. PLUG - IDLE NEEDLE
28. PUMP ASSY.	59. NEEDLE - IDLE MIXTURE
29. BOOT - PUMP	60. SPRING - IDLE NEEDLE
30. SCREW & LOCKWASHER - PISTON RETAINER	61. THROTTLE BODY ASSY.
31. RETAINER - PISTON	

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BODY IS FREE OF ALL CARBON DEPOSITS. WASH OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION: DO NOT SOAK PARTS CONTAINING DIAPHRAGMS OR RUBBER COMPONENTS. THIS INCLUDES ITEMS SUCH AS (2), (7), (15), (16), (25), (29) IN ANY TYPE OF CLEANING SOLVENT.

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL INSTRUCTIONS AND FOLLOW NUMERICAL OUTLINE IN MAKING ADJUSTMENTS NECESSARY FOR CARBURETOR BEING SERVICED.

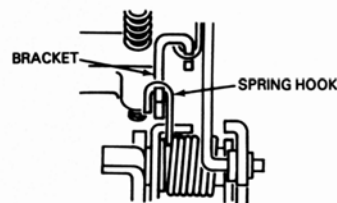
SPECIAL INSTRUCTIONS

TO REMOVE IDLE MIXTURE NEEDLE PLUG CENTER PUNCH CENTER OF PLUG. CAREFULLY DRILL A HOLE IN PLUG. (NOTE THERE IS ONLY .040" CLEARANCE BETWEEN PLUG AND MIXTURE NEEDLE.) USE A PULLER OR PRY PLUG FROM HOLE.

IDLE ADJUSTING NEEDLE (59) - TURN NEEDLE IN UNTIL LIGHTLY SEATED. THEN BACK OUT 3 TURNS. (DO NOT INSTALL IDLE LIMITER CAP AT THIS TIME.)

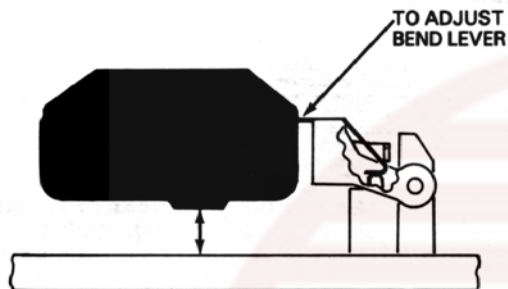
PUMP PLUNGER (28) - REMOVE PAPER SLEEVE FROM LEATHER CUP, FLEX LEATHER OUTWARDS SLIGHTLY. SOAK CUP IN LIGHT OIL A FEW MINUTES PRIOR TO PLACING IN CARBURETOR.

WHEN INSTALLING FLOAT BOWL TO THROTTLE BODY, BE SURE TO HOOK THROTTLE RETURN SPRING IN NOTCH OF BRACKET ON FLOAT BOWL.



ADJUSTMENTS

BOWL COVER INVERTED, FLOAT RESTING ON SPRING LOADED NEEDLE OF ITS OWN WEIGHT. MEASURE DISTANCE BETWEEN RAISED PORTION OF FLOAT AND CASTING SURFACE.

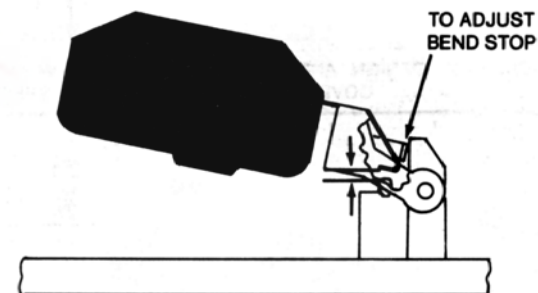


7.5MM - .295" SETTING

DRY FLOAT LEVEL ADJUSTMENT

FIG. 1

BOWL COVER INVERTED. RAISE FLOAT BY HAND UNTIL IT CONTACTS FLOAT HANGER. MEASURE DISTANCE BETWEEN NEEDLE VALVE PUSH PIN AND FLOAT TAB.

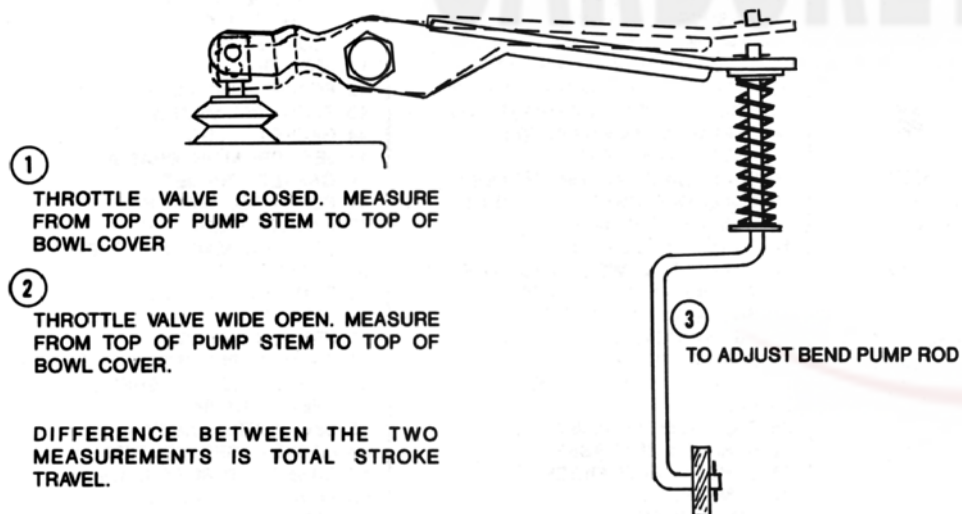


.9MM - .035" SETTING

FLOAT DROP ADJUSTMENT

FIG. 2

5.MM - .197" SETTING



PUMP ADJUSTMENT

FIG. 3